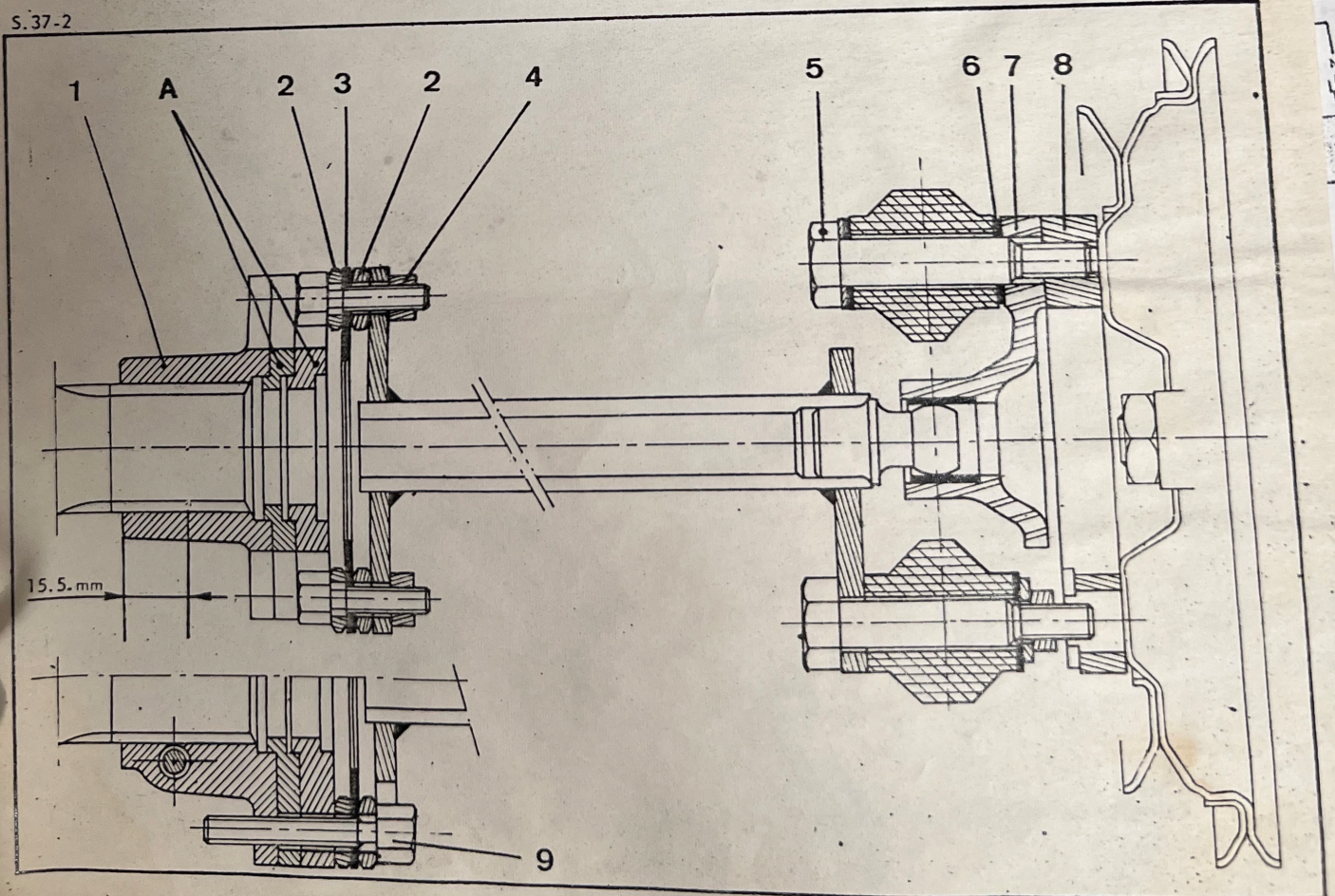


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## Installation Instructions for JUBOFLEX Drive

1. Remove complete old drive assembly. *install new Juboflex Drv. 1#R.*
2. The new driveflange (1) (see figures 1 and 2) should be engaged 0.59 inches (15 mm.). **MARK THIS DISTANCE ON THE INTERMEDIATE SHAFT.**
3. Remove the distancepiece (8) from JUBOFLEX and mount it on the H.P. pump-pulley. Tighten bolts at 8 ft. lbs.
4. Remove driveflange (1) and flexplates (3) from new assembly. Grease the splines of the intermediate shaft; engage driveflange (1) but do not tighten nut.
5. Grease both flexplates (3) and mount them, the shims (2) and shaft. Tighten nuts (4) at 8 ft. lbs.
6. Remove centering flange (7) and grease bushing. Mount the centering flange and make sure that the 3 washers (6) are in position at both sides of the JUBOFLEX.
7. Mount the assembly thus prepared on the distancepiece (8). Do not tighten bolts (5).
8. Check the engagement on the intermediate shaft as previously marked (0.59 inches or 15 mm.).
9. If adjustment is needed, determine which of the 3 adjusting shims (A) should be removed. Make sure to mount the shims (2). Tighten the bolts (9) of driveflange at 8 ft. lbs. Tighten the bolts (5) of the JUBOFLEX at 20 ft. lbs.
10. Tighten the nut (11) of the driveflange at 8 ft. lbs. **DO NOT OVERTIGHTEN.** Check that the driveflange can move on intermediate shaft to absorb axial play.
11. Remove strap of JUBOFLEX.

- NOTE:**
- a. The number of shims to be removed can be estimated before installation by measuring the distance between the mark on the intermediate shaft and the H.P. pulley. After installation, double check the depth of engagement.
  - b. Be careful during installation not to put axial stress on the flexplates.
  - c. The flatrate time for the complete operation is one hour.