

CITROËN

November 12, 1970

CARS CORPORATION

40 VAN NOSTRAND AVENUE - ENGLEWOOD - N. J. 07631
12615 BEATRICE STREET - LOS ANGELES - CALIF. 90066

TECHNICAL INFORMATION # H-318

MODELS - All "D" Models

SUBJECT - Body: Paint Colors and Mixing Formulas
1971 Models

Listed below are the codes of the paint colors used on the 1971 models.

AC 086	Gris d'Anjou	Anjou Grey
AC 087	Beige Albatros	Beige Albatross
AC 088	Blanc Meije	Meije White
AC 095	Gris Nacré	Silver Nacre
AC 318	Sable Métalisé	Metallic Sand
AC 421	Bordeaux	Bordeaux Red
AC 424	Rouge de Rio	Rio Red
AC 522	Vert Charmille	Charmille Green
AC 632	Bleu Platine	Platinum Blue

The paint code is stamped on a small disc attached to the right side firewall of the engine compartment in the vicinity of the hood hinge.

For the convenience of your body shops, we list a number of mixing formulas for the above colors. These formulas are transcribed from information received from E. I. Dupont de Nemours & Co., manufacturers of "Dulux" and "Lucite" products and from PPG Industries, manufacturers of "Ditzler" products.

Where possible, each formula includes a reference number of the paint manufacturer. This number refers to a code listed in a reference manual published by the manufacturer.

<u>AC 086</u>	<u>Gris d'Anjou</u>	<u>Anjou Grey</u>
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Dupont Code #30504D -- Enamel

To mix 1 quart:	
23 H.H. White	481
2 H.S. Black	867
15 Fast Blue	899
5 Ferrite Yellow	926
VD5450 Additive	965

AC 086

Gris d'Anjou

Anjou Grey

Dupont Code # 30504L -- Lucite

To mix 1 quart:
402L H.H. White 26
406L H.S. Black 68
418L Light Blue 74
441L Dark Violet 80
460L Binder "A" 178
480L Balancer "A" 880

Ditzler Code DDL-32913 -- Lacquer

To mix 1 quart:
DMA - 360 Red 16
342 Blue 46
329 Yellow 78
311 White 334
358 Black 644
310 Clear 1022

AC 087

Beige Albatros

Beige Albatross

Dupont Code # 30500D -- Enamel

To mix 1 quart:
23D White 902
2D Black 929
5D Ferrite Yellow 981
38D Red Oxide 989
5450S Dryer 1030

Dupont Code # 30500L -- Lucite

To mix 1 quart:
402L White 134
405L Black 240
453L Ferrite Yellow 259
428L Red Oxide 265
460L Binder "A" 413
480L Balancer "A" 910

<u>AC 087</u>	<u>Beige Albatros</u>	<u>Beige Albatross</u>
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Ditzler Code DDL-23537 -- Lacquer

To mix 1 quart:
DMA - 333 Red 6
358 Black 60
329 Yellow 160
311 White 1060

<u>AC 088</u>	<u>Blanc Meije</u>	<u>Meije White</u>
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Dupont Code # 30501L -- Lucite

To mix 2 quarts:
402L H.H. White 584
405L Black 622
453L Ferrite Yellow 623
415L Fast Blue 624
460L Binder "A" 1174
480L Balancer "A" 1880

Ditzler Code DDL-8865 -- Lacquer

To mix 1 quart:
DMA - 313 Green 2
328 Yellow 4
346 Black 22
311 White 1022

<u>AC 095</u>	<u>Gris Nacré</u>	<u>Silver Nacre</u>
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Dupont Code #8531L -- Lucite

To mix 1 pint:
439L Light Violet 1
402L White 4
415L Fast Blue 10
406L Black 28
411L Medium Aluminum 72
460S Binder "A" 177
480S Balancer "A" 440

<u>AC 318</u>	<u>Sable Métallisé</u>	<u>Metallic Sand</u>
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Dupont Code # Not Available - Lucite

To mix 1 quart:

411L	123
454L	240
406L	249
438L	257
402L	263
460L	673
480L	867

<u>AC 421</u>	<u>Bordeaux</u>	<u>Bordeaux Red</u>
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Dupont Code #8228LH -- Lucite

To mix 1 quart:

402L White	14
437L Orange	43
406L Black	110
434L Maroon	267
460L Binder "A"	601
480L Balancer "A"	874

<u>AC 424</u>	<u>Rouge de Rio</u>	<u>Rio Red</u>
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Dupont Code #30505DH -- Enamel

To mix 1 quart:

36H Orange	434
34H Dark Red	868
23 White H.H.	922
2 Black H.S.	937
VD5450 Additive	977

<u>AC 424</u>	<u>Rouge de Rio</u>	<u>Rio Red</u>
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Dupont Code #30505LH -- Lucite

To mix 1 quart:
436L Red Orange 272
440L Violet 512
401L White 518
405L Black 570
460L Binder "A" 935

Ditzler Code DDL-71900 --Lacquer

To mix 1 quart:
DMA - 358 Black 14
344 Maroon 64
361 Red 1034

<u>AC 522</u>	<u>Vert Charmille</u>	<u>Charmille Green</u>
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Dupont Code #8535L -- Lucite

To mix 1 quart:
402L White 11
451L Light Yellow 30
406L Black 106
425L Fast Green 196
460L Binder "A" 444
480L Balancer "A" 880

<u>AC 632</u>	<u>Bleu Platine</u>	<u>Platinum Blue</u>
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Dupont Code # Not Available - Lucite

To mix 1 quart:
410L 227
411L 246
416L 279
405L 299
425L 315
460L 411
480L 885

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Included with this bulletin is a color booklet of imported paints available domestically.

The CITROEN colors are available from our Parts Department on special order at the following prices:

	Dealer cost
1.5 oz. Touch-up jar	0.75 each
6 oz. Aerosol Spray Can	1.17 each
1 kilo. Can	4.95 each
1 kilo. Can (Red & Metallic colors)	5.75 each